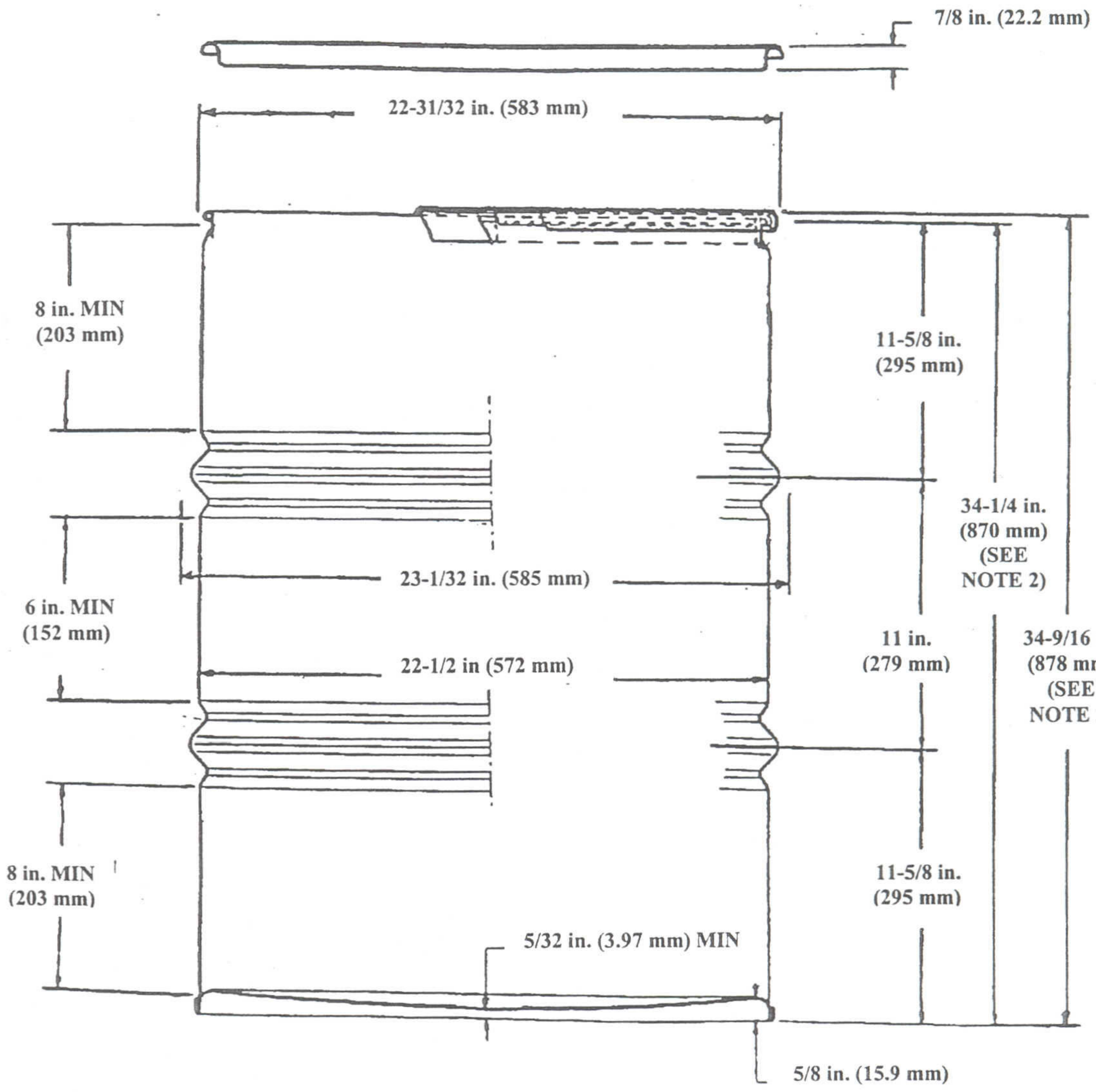
3.9.7 (Rolled-In-Neck) Tolerances (SEE NOTE 1)

Diameter over locking ring (SEE NOTE 4)	22-31/32 in. ± 1/16 in. (583 mm ± 1.59 mm)
Diameter over rolling hoops	23 - 1/32 in. (585 mm) maximum – no min.
Overall height	34 –9/16 in. ± 3/16 in. (878 mm ± 4.76 mm)
Height, cover off	34-1/4 in. ± 3/16 in. (870 mm ± 4.76 mm)
Center panel width (SEE NOTE 3)	6 in. (152 mm) MIN
Top, bottom panels width (SEE NOTE 3)	8 in. (203 mm) MIN
All other height dimensions	± 1/8 in. (± 3.18 mm)
All other dimensions	± 1/16 in. (± 1.59 mm)



NOTES:

(1) All metric units are rounded, where required, in accordance with the procedure given 2.2.1.2.
(2) The overall height is the controlling dimension and does not equal the sum of the increments.
(3) This is the flat area of the panel that is available for the placement of labels, stenceils, etc. It does not include the portion of the panel that is necessary to form the rolling hoops.
(4) The required inside diameter of the reduced top part of the drum (the opening) is approximately 21-7/16 in (545 mm).